

Attachment A, Corrugated Cartons Technical Specifications



PENNSYLVANIA DEPARTMENT OF GENERAL SERVICES

<u>Specification</u>						Specification Number: QC-9 Cycle Plate Carton	Page#: 1 of 2
Description: Cycle Plate Carton							
Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 312209	SAP Description: BOX,RSC,32ECT,KRAFT,10.0WX8.25LX5.25D, CYCLE PLATE		
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons		
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change:		

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information: quantity, SAP material number, manufacturer’s code, product finished dimension, and brief description (may use standard abbreviations).

Specification

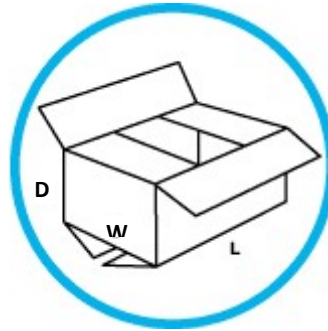
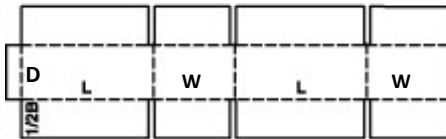
Specification Number:

Page#:

Description: Cycle Plate Carton

QC-9 Cycle Plate Carton

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Reference: FBA #0201

- **Size:** 10.0" LX8.25 "WX5.25" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at ECT 32#.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:

Page#:

QC-7 License Plate Carton

1 of 2

Description: License Plate Carton (PennDOT)

Approved Date: 06/04/2007	Effective Date: 06/04/2007	Originator: Michael Coxen	Contact Phone #: (717) 783-1161	Sap Material #: 321099	SAP Description: Carton,RSC,32ECT,KRAFT,12-1/2X10-1/2X6-1/4,PASS PLT
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Update to specification including size change and contact information. This superseded material # 304850.

General Requirements:

Dimensions: All dimensions shown shall be "finished", inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as "knock down" units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

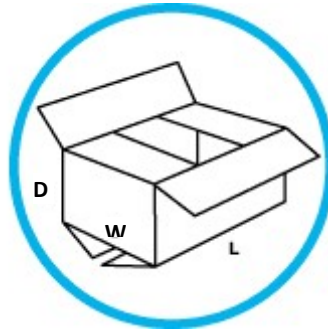
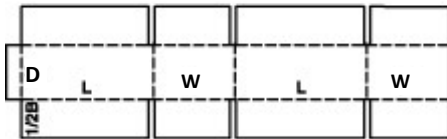
Page#:

QC-7 License Plate Carton

1 of 2

Description: License Plate Carton (PennDOT)

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- **Size:** 12.5" L X 10.5" W X 6.25" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at ECT 32#.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-2 Record Retention
Cartons with Lid

Page#:
1 of 3

Description: Record Retention Box with Separate Lid

Approved Date: 06/04/2007	Effective Date: 06/04/2007	Originator: Michael Coxen	Contact Phone #: (717) 783-1161	Sap Material #: 131454	SAP Description: CARTON, RCRD OPF,WLDECT,ECT32-B,KRAFT 15x12x10
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Diagram Revisions

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information: quantity, SAP material number, manufacturer’s code, product finished dimension, and brief description (may use standard abbreviations).

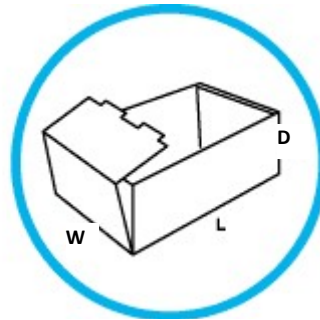
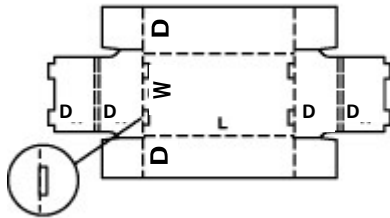
Specification

Specification Number:
QC-2 Record Retention
Cartons with Lid

Page#:
2 of 3

Description: Record Retention Box With Separate Lid

* * * * *



Reference: FBA #0422

- **Size:** Base Carton - 15" L x 12" W x 10" D ; Lid - 15.75"L X 12.5"W X 2.125"D (nominal lid sizes - modify to properly mate with base carton as needed).
- **Construction:** OPF kraft carton. Single wall corrugated fibreboard, "B-Flute". Base Carton and Lid will both be folded over on the ends as depicted on the referenced drawings. Provide "hand hole" knockouts on both ends (reference W on drawing), approximately 4" X 1½", with full radius ends. Box shall test at ECT 32-B.
- **Printing (On one end-under hand cut):** Print to be in process black ink, Times New Roman bold. The printed blank shall be placed directly under the hand-hole knock-out on one end of the carton (W). The overall size of the stamping will be 10.5" X 5.5" (nominal). Lettering to be approximately 3/8" (.375") high, Times New Roman bold and centered within each respective block, as shown. Borders and lines to be proportional to the print.

Specification

Specification Number:
QC-2 Record Retention
Cartons with Lid

Page#:
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Description: Record Retention Box With Separate Lid

Printing Format:
(not to scale)

.75"	RECORD CENTER BOX #			
2"				
5.5"	.75"	AGENCY	ITEM #	BOX #
2"				
	3.5"	3.5"	3.5"	
		10.5"		



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:

Page#: 1 of 2

Description: 1/2Gal Jug Box

QC-1 Corrugated Jug
Carton

Approved Date: 06/04/2007	Effective Date: 06/04/2007	Originator: Michael Coxen	Contact Phone #: (717) 783-1161	Sap Material #: 204240	SAP Description: Carton, RSC, ECT32 KRAFT Jug 16X10.625X11.625 WITH UNASSEMBLED PARTITIONS
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Changes made including elimination of dividers and changed contact information.

General Requirements:

Dimensions: All dimensions shown shall be "finished", inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as "knock down" units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

Page#: 2 of 2

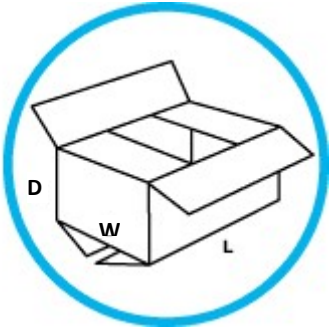
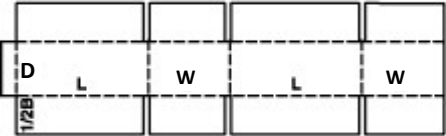
Description: 1/2 Gal Jug Box

QC-1 Corrugated Jug
Carton

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).

* * * * *

- **Size:** 16"L X 10.625"W X 11.625"D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C"-Flute. Box shall test at ECT 32#.



Reference: FBA #0201



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

<u>Specification</u>					Specification Number: QC-4 Master Box #1 (Penn-DOT)	Page#: 1 of 2
Description: Master Box #1 (Penn-DOT)						
Approved Date: 06/04/2007	Effective Date: 06/04/2007	Originator: Michael Coxen	Contact Phone #: (717) 783-1161	Sap Material #: 331163	SAP Description: CARTON,RSC,32ECT,KRAFT,MASTER PACK,26.375x17.125x14.25	
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerry Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons	
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Update to specification and contact information.	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted, and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information: quantity, SAP material number, manufacturer’s code, product finished dimension, and brief description (may use standard abbreviations).

Specification

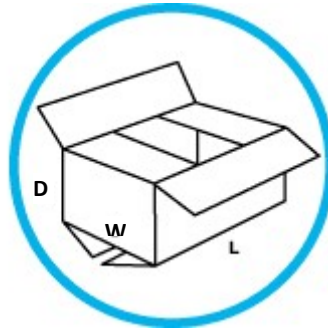
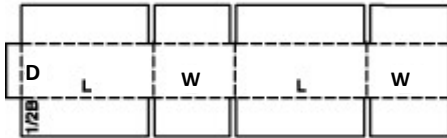
Specification Number:

Page#:

Description: Master Box #1 (Penn-DOT)

QC-4 Master Box #1
(Penn-DOT)

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Reference: FBA #0201

- **Size:** 26.375"L X 17.125"W X 14.25"D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at ECT 32#.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

<u>Specification</u>					Specification Number: QC-6 General Use PennDOT carton	Page#: 1 of 2
Description: General Use (Penn-DOT)						
Approved Date: 06/04/2007	Effective Date: 06/04/2007	Originator: Michael Coxen	Contact Phone #: (717) 783-1161	Sap Material #: 304858	SAP Description: Carton, RSC, ECT32#,KRAFT,PennDOT,17.5x11.5x9.5	
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons	
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Update to specification and contact information.	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information: quantity, SAP material number, manufacturer’s code, product finished dimension, and brief description (may use standard abbreviations).

Specification

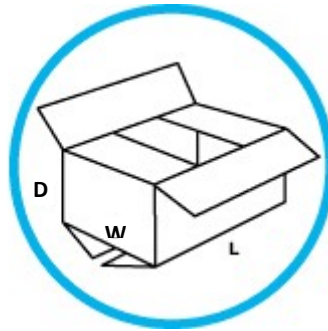
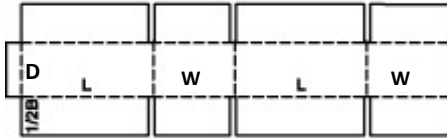
Description: General Use (Penn-DOT)

Specification Number:

QC-6 General Use
PennDOT carton

Page#:

2 of 2



Reference: FBA #0201

- **Size:** 17.5" L X 11.5" W X 9.5" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at ECT 32#.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-27 Regular Slotted
Carton 16x10.625

Page#:
1 of 2

Description: Regular Slotted Carton 16x10.625

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 201668	SAP Description: Carton,RSC,32ECT,KRAFT,16x10.625
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:	Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

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Specification

Specification Number:

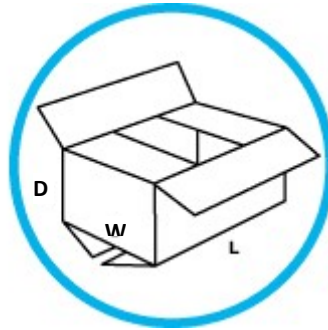
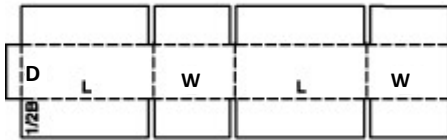
QC-27 Regular Slotted
Carton 16x10.625

Page#:

2 of 2

Description:

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- 16"X10.625
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 275# Burst Strength/ Mullen.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-29 Box, Cardboard
13.5x8x4.75

Page#:
1 of 2

Description: Box, Cardboard, 13.5x8x4.75 32 ECT B

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 331144	SAP Description: Carton/RSC BOX,32ECTB,KRAFT, 13.5x8x4.75,DIE CUT
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:	Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

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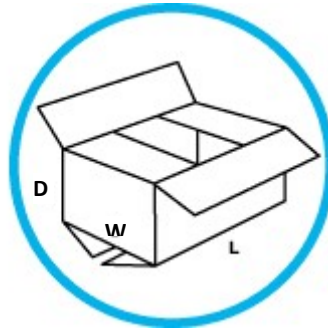
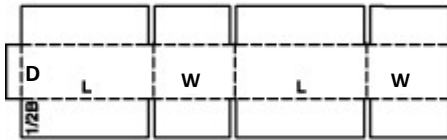
QC-29 Box, Cardboard,
13.5x8x4.75

Page#:

2 of 2

Description:

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- 13.5"X8x4.75
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 275# Burst Strength/ Mullen.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-11 Standard Shipping
Carton 12x9x10

Page#:
1 of 2

Description: Standard Shipping Carton 12x9x10

Prepared Date: 05/14/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 327520	SAP Description: Carton, RSC,32ECT,KRAFT,12x9 x10
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

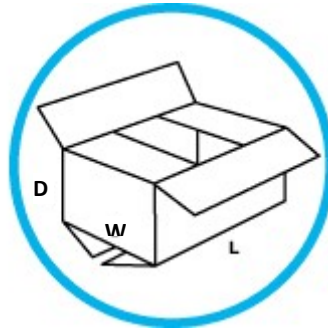
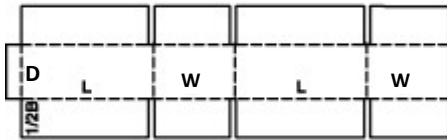
Page#:

Description:

QC-11 Standard Shipping
Carton 12x9x10

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quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- **Size:** 12" LX9"WX10" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 32 ECT.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-12 Standard Shipping
Carton 12x9x6

Page#:
1 of 2

Description: Standard Shipping Carton 12x9x6

Prepared Date: 05/14/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 327519	SAP Description: Carton, RSC,32ECT,KRAFT,12x9x6
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

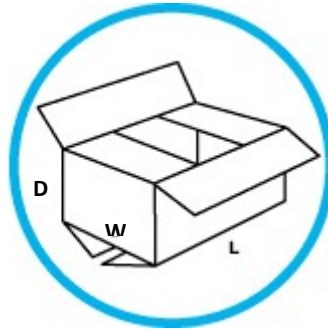
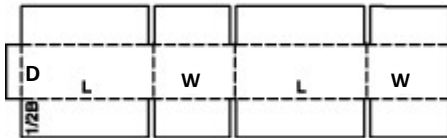
QC-12 Standard Shipping
Carton 12x9x6

Page#:

2 of 2

Description:

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- **Size:** 12" LX9"WX6" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 200# Burst Strength/ Mullen.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-14 Standard Shipping
Carton 18x12x12

Page#:
1 of 2

Description: Standard Shipping Carton 18x12x12

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 327522	SAP Description: Carton, RSC,32ECT,KRAFT,18x12x12
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:	Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

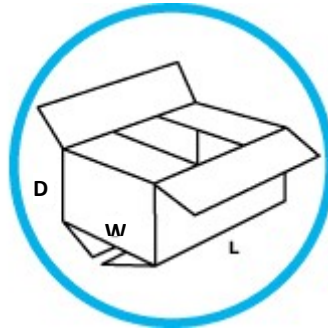
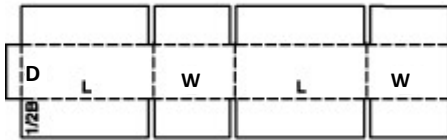
Page#:

Description:

QC-14 Standard Shipping
Carton 18x12x12

2 of 2

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- 18" LX12"WX12" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 32ECT.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-17 Standard Shipping
Carton 9x5x5

Page#:
1 of 2

Description: Standard Shipping Carton 9x5x5

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 525-5343	Sap Material #: 327518	SAP Description: Carton,RSC,32ECT,KRAFT,9x5x5
Approved Signature QC:	Revision Date: 9/6/2012	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted, and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

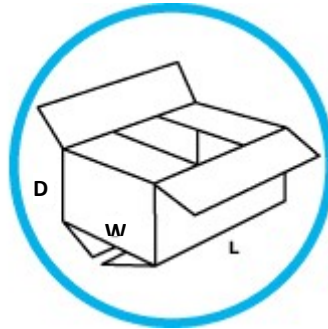
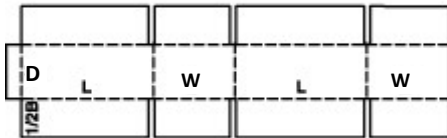
Page#:

Description:

QC-17 Standard Shipping
Carton 9x5x5

2 of 2

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- **Size:** 9"LX5"WX5"D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 200# Burst Strength/ Mullen.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Description: Standard Shipping Carton 13x7x7

Specification Number:
QC-23 Standard Shipping
Carton 13x7x7

Page#:
1 of 2

Prepared Date: 10/10/2017	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 525-5343	Sap Material #: Not Yet Established	SAP Description: Carton,RSC,32ECT,KRAFT,13x7x7
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:	Contact fax#:	Legacy/Contract#:	Reason for Change:	

General Requirements:

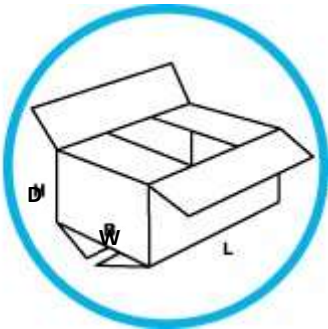
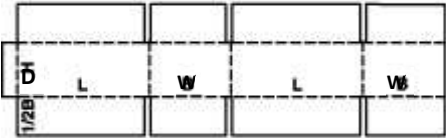
Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted, and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibre Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Description:	<u><i>Specification</i></u>	Specification Number:	Page#:
		QC-23 Standard Shipping Carton 13x7x7	2 of 2

quantity, SAP material number, manufacturer’s code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- **Size:** 13”LX7”WX7”D
- **Construction:** RSC kraft carton. Single wall fibreboard, “C-Flute”. Box shall test at 32 ECT.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-24 Standard Shipping
Box 18x12x18

Page#:
1 of 2

Description: Standard Shipping Box 18x12x18

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 331149	SAP Description: Carton,RSC,32ECT,KRAFT,18x12x18
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:	Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

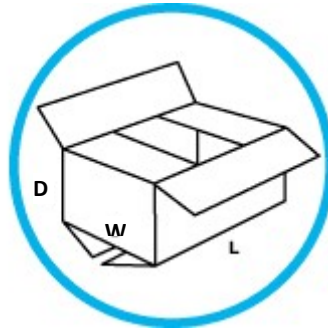
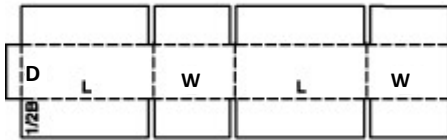
Page#:

Description:

QC-24 Standard Shipping
Carton 18x12x18

2 of 2

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- 18" LX12"WX18" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 200# Burst Strength/ Mullen.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-25 Standard Shipping
Box 24x20x12

Page#:
1 of 2

Description: Standard Shipping Box 24x20x12

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 331153	SAP Description: Carton,RSC,32ECT,Kraft,275B/C,24x20x12
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

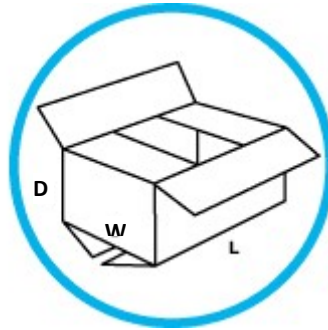
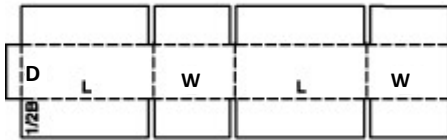
Page#:

Description:

QC-25 Standard Shipping
Carton 24x20x12, 275 B/C

2 of 2

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- 24" LX20"WX12" D
- **Construction:** RSC kraft carton. Single wall fibreboard, "B/C-Flute". Box shall test at 275# Burst Strength/ Mullen.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-26 Standard Shipping
Box 30x20x20

Page#:
1 of 2

Description: Standard Shipping Box 30x20x20

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 331154	SAP Description: Carton,RSC,32ECT,KRAFT,275B/C,30x20x20
Approved Signature QC:	Revision Date: 6/15/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:		Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

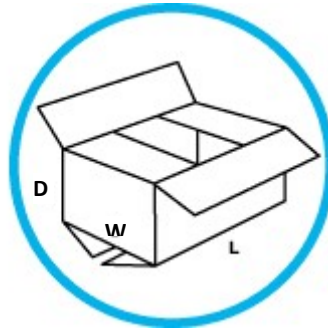
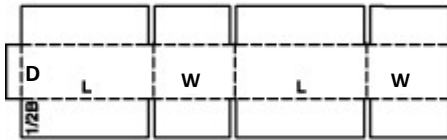
Page#:

Description:

QC-26 Standard Shipping
Carton 30x20x20

2 of 2

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- 30" LX20"WX20"D
- **Construction:** RSC kraft carton. Double wall fibreboard, B/C. Box shall test at 275# B/C Burst Strength/ Mullen.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-22 Standard Revenue
Shipping Carton 17x11x13

Page#:
1 of 2

Description: Standard Revenue Shipping Carton 17x11x13

Prepared Date: 05/23/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 214281	SAP Description: CARTON,RCS,32ECT,KRAFT,STANDARD REVENUE SHIPPING,17x11x13
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24121500	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:	Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change:	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

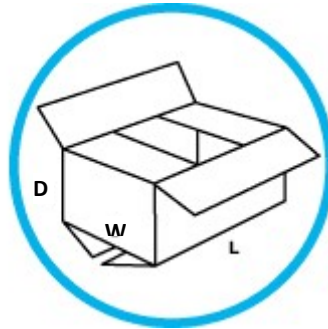
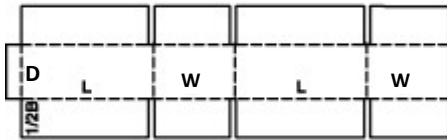
Page#:

Description:

QC-22 Standard Revenue
Shipping Carton 17x11x13

2 of 2

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- **Size:** 17"LX11"WX13"D
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at ECT 32.



PENNSYLVANIA DEPARTMENT OF
GENERAL SERVICES

Specification

Specification Number:
QC-28 Gaylord Box, TW
with LID, 48x40x48

Page#:
1 of 2

Description: Gaylord Box, TW with LID, 48x40x48

Prepared Date: 05/15/2012	Effective Date: At time of Award	Originator: Bill Hugendubler	Contact Phone #: (717) 783-1161	Sap Material #: 361639	SAP Description: Gaylord Box, TW with LID, 48x40x48
Approved Signature QC:	Revision Date: 9/6/2022	Contact: Gerald Grecek	Contact e-mail: ggrecek@pa.gov	UNSPSC Code: 24112501	UNSPSC Description: Slotted corrugated cartons
Approved Signature Agency:	Approved Signature for Revision:	Contact fax#: (717) 214-9505	Legacy/Contract#:	Reason for Change: Added SAP Material #	

General Requirements:

Dimensions: All dimensions shown shall be “finished”, inside dimensions, after final assembly.

General Construction: All boxes will be slotted and scored as necessary to properly facilitate ease of assembly by the end user. All RSC cartons should require only a taped joint to close the bottom and a taped joint for closure of the top. All Roll End Tray cartons shall be secured, during final construction, by a self-locking tab system in accordance with industry standards for strength and ease of assembly. All folds required for shipping shall be at natural fold locations with no additional folds made necessary for flat palletizing. All pre-assembled factory seams shall be taped, glued, stapled, or stitched by acceptable industry standards, as found necessary by the manufacturer. All cartons shall meet or exceed standards set by the Fibreboard Box Association (FBA). All Cartons will have the Manufacturers Certification Stamp printed on the box for easy identification.

Shipping and Packaging: All cartons will be shipped flat as “knock down” units. Product shall be shipped in lots of twenty-five (25), properly bound and protected from severe damage. All individual packs must be clearly labeled with the following information:

Specification

Specification Number:

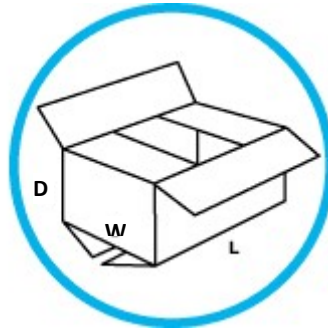
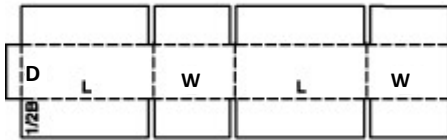
QC-28 Gaylord Box, TW
with LID, 48x40x48

Page#:

2 of 2

Description:

quantity, SAP material number, manufacturer's code, product finished dimension, and brief description (may use standard abbreviations).



Reference: FBA #0201

- 48"X40x48
- **Construction:** RSC kraft carton. Single wall fibreboard, "C-Flute". Box shall test at 275# Burst Strength/ Mullen.

KNIFE EVIDENCE BOX

SPECIFICATION

- Inside dimensions shall be 16" L x 3" W x 2"H., with D/C KLA.
- Boxes to be made of 200-pound test corrugated cardboard with a brown interior and white exterior and include front locking tabs.
- Boxes are to be pre-printed on the top outside panel for recording necessary evidence and chain of custody information as well as the words "Evidence", "Case No.: _____" and "Handle with care" pre-printed on left and front sides.
- Holes (4 rows of 2 holes minimum) will be located on the bottom panel of boxes for use in securing the weapon in place with releasable ties.
- All cartons will be shipped flat as "knock down" units in lots of 25.

RIFLE EVIDENCE BOX

SPECIFICATION

- Minimum inside dimensions shall be 51"L x 9" W x 3"H., with D/C KLA.
- Boxes to be made of 200-pound test corrugated cardboard with a brown interior and white exterior and include front locking tabs.
- Boxes are to be pre-printed on the top outside panel for recording necessary evidence and chain of custody information as well as the words "Evidence", "Case No.: _____" and "Handle with care" pre-printed on left and front sides.
- Perforated holes will be located on the bottom panel of boxes for use in securing the weapon in place with releasable ties.
- All cartons will be shipped flat as "knock down" units in lots of 25.

HANDGUN EVIDENCE BOX

SPECIFICATION

- Minimum inside dimensions shall be 14-3/4" L x 7-7/8" W x 2-1/4" H., with D/C KLA.
- Boxes to be made of 200-pound test corrugated cardboard with a brown interior and white exterior and include front locking tabs.
- Boxes are to be pre-printed on the top outside panel for recording necessary evidence and chain of custody information as well as the words "Evidence", "Case No.: _____" and "Handle with care" pre-printed on left and front sides.
- Perforated holes will be located on the bottom panel of boxes for use in securing the weapon in place with releasable ties.
- All cartons will be shipped flat as "knock down" units in lots of 25.